



Plumbing Cements Selection Guide

		Color	Nominal Pipe Size	mm in.	20 ½	25 ¾	32 1	40 1¼	50 1½	63 2	75 2½	90 3	110 4	160 6	200 8	250 10	315 12	355 14	600 24	800 30				
Primers		PURPLE	Plumbing Primer																					
		CLEAR																						
ABS		BLACK	773		ALL CLASSES & SCHEDULES																			
		BLACK	778		ALL CLASSES & SCHEDULES																			
CPVC		ORANGE	713		CTS																			
PVC	REGULAR BODY	CLEAR	780																					
	MEDIUM BODY	CLEAR	781 [†]																					
		GRAY																						
HEAVY BODY	CLEAR	782																						
	GRAY																							
			Nominal Pipe Size	mm in.	20 ½	25 ¾	32 1	40 1¼	50 1½	63 2	75 2½	90 3	110 4	160 6	200 8	250 10	315 12	355 14	600 24	800 30				

† Can be used without primer on non-pressure systems if permitted by local codes.

Pipe Format

Schedule 40/PN3.2, PN4, PN6

Schedule 80/PN10, PN16